

# Data sheet **CONTOUR CAT KS 80/4**

Edge processing system



### **Brief description:**

A handy machine together with a perfectly matched range of tools for professional work on the stone edge. Applications at the edge: milling, grinding, polishing, profiling, groove milling, etc.

### **Special features:**

- · Lightweight and practical machine with the best center of gravity.
- · Good guidance even on narrow contact surfaces.
- · In combination with GADIA OSCILLATOR (patent protected), an additional vertical working stroke movement takes place during grinding or polishing for streak-free polishing.
- Water supply from the inside through the rinsing head and from the outside through 2 jointed coolant hoses with nozzles.
- Excellent view of the grinding edge.
- Water-cooled Aluminum end shield.
- Wear-resistant and unbreakable silicone power cable in signal colour (clearly visible).
- · Soft start and electronics for constant speed even under load.
- Temperature-dependent overload protection.
- · Spindle lock for easy tool changes.
- Wide speed range with infinitely variable speed regulation.
- 2 service ports for easy replacements of the carbon brushes.
- Knob handle and ergonomic rear handle for safe and comfortable work.
- Special requests (e.g. for longer connecting cables or hoses) can be considered.
- Repair service for all of our machines.

### Application:

For the processing of natural or artificial stone. Especially suitable for stonemasons, tilers, kitchen builders, etc.

PREMIUM QUALITY

MADE IN GERMANY

### **Technical Data:**

Voltage:	230 / 115 Volt	
Power:	1.750 Watt	
Speed:	1,700-6,800 rpm	
Grinding height	t max. 60 mm	
Height adjustment max.: 25 mm		

Spindle thread:	
Weight:	
Soft start	
Overload protection	

M 14 6.5 kg

### Included:

Base plate with felt on the underside and stepless height adjustment, water supply inside and outside with 2 jointed coolant hoses with nozzle, water control valve, hose 2.5 m with brass guick coupling, silicone connecting cable 4 m, knob handle, personal protection switch PRCD or CEE-plug, wrench size 24/27 mm, case.

### Available versions:

CONTOUR CAT KS 80/4 DI	230V	(with PRCD)
CONTOUR CAT KS 80/4 DI	230V	(for transformer)
CONTOUR CAT KS 80/4 DI	115V	(with PRCD)
CONTOUR CAT KS 80/4 DI	115V	(for transformer)

Item no. 001.000.107 Item no. 001.000.106 Item no. 001.000.111 Item no. 001.000.105

### **GADIA OSCILLATOR** (patent protected)

Grinding head with vertical oscillating movement is at the same time tool holder for GADIA CYLI grinding and polishing cylinder (see reverse side). Connection thread M 14 Item no. 000.004

Spacer - Set

2 spacer (1pc. for cutter and 1pc. for grinder and polisher) for edge milling with a template

Item no. 000.578



More tools can be found on the reverse side.

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## **TOOL SYSTEM** for Contour Cat KS 80/4

### GADIA CYLI in combination with GADIA OSCILLATOR (see front page). Grinding and polishing cylinder for grinding height 4 and 6 cm.

Grinding sequence galv. metal bond: G50 / G100

Polishing sequence resin bond:

R200 / R400 / R800 / R1500 / R3000 / Polisher GADIA CYLI grinding height 4 cm complete set (1pc each):

Item no. 000.329

GADIA CYLI grinding height 6 cm complete set (1pc each): Item no. 000.338



### **GADIA DISC**

**Groove Cutter** 

Make inlet grooves accurately and quickly, even on a curved edge!

- · Cover glue joints by inserting brass or stainless steel inlets in kitchen tops or stairs ("2+2" and "3+3").
- · Mounting and attaching stone in wood or metal frames, e.g. tables.
- **GADIA DISC Set:**

Ø 80 mm x 5 mm, adapter M14 x M8, screw M8, 2pc spacer for 10 and 15 mm milling depth Item no. 000.530



### **GADIA CONNECT**

Groove cutter and plastic chips especially for flush to surface connections. GADIA groove cutter:

PREMIUM QUALITY

MADE IN GERMANY

Ø 80 mm x 5 mm, adapter M14 x M8, Screw M8, 1pc spacer Item no. 000.541

GADIA plastic chips, 20pc: Item no. 000.545

GADIA plastic chips, 50pc: Item no. 000.546

### **GADIA EDGE 45°**

Chamfer milling cutter, also for edges with small radii.

Make 45° chamfers on the top and bottom of a stone slab without having to turn the work piece.

- For narrow chamfers, 3 spacer sizes make the best use of the
- complete grinding surface on the tool. · Central water feeding gives you a good view of the grinding
- edge and doesn't hinder your work.
- · Particularly suitable for chamfers up to a width of 5 mm.

### GADIA EDGE 45° Set:

Tool holder with M14 inner, 3pc spacer, Milling cutter coarse (G50), Milling cutter fine (G100). Item no. 000.047



Picture shows



### **GADIA TRIM**

Work on the bottom edge of stone

- · Inaccuracies in slab thickness at the joint are calibrated.
- · For clean bottom edges, e.g. for projecting kitchen worktops, visible bottom edge of a step.
- · Front cuts to reduce the thickness of the visible edge.

### **GADIA TRIM Set:**

Adapter M14 x M8, spacer, distance ring, 1 fitting screw, 2 supporting rings.

Item no. 000.588

### Splash guard

Item no. 100.506

### **GADIA PROFILE**

### Profiling

- Sintered diamond grinder with spacer for exact grinding depth.
- · Profiling polishing wheels without spacer, suitable for marble and granite.
- · Standard or special profiles on request.



### **GADIA ROUTER**

Lower the edge

- · For inserting hotplates or wash basins.
- Use the GADIA ROUTER to easily make exact slots up to 20 mm.

### **GADIA ROUTER Set:**

Tool holder with space wheel M14 inner x M10 inner, Finger router Ø 20 mm M10 outer connection. Item no. 000.509

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Subject to technical modifications and error. Effective: 04/2022

